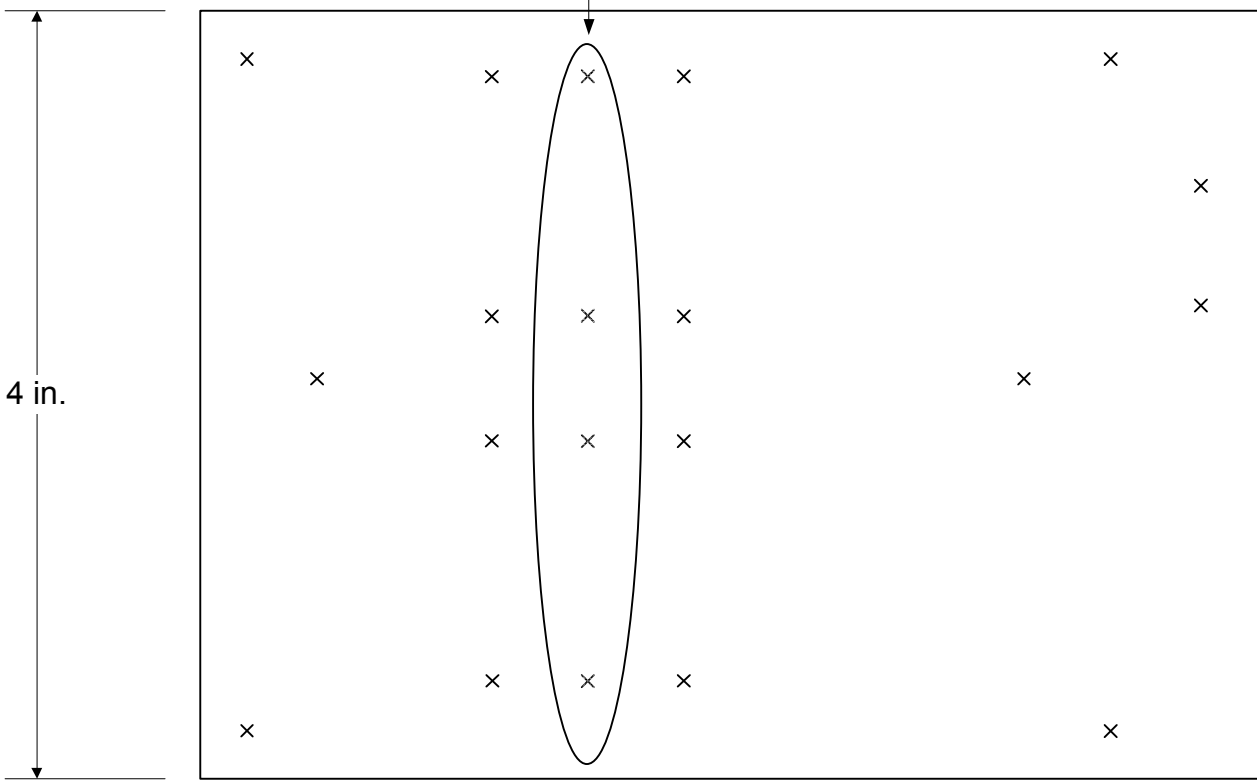


Please use this heat sink drilling template for dual xrf-286 amplifier kits supplied with the copper-base 150w termination

Using a #36 drill bit
(.1065), drill these 4
holes to a depth of
.300; then tap 6-32
to a depth of .250

Using a #43 drill bit (.089),
drill the remaining 16 holes
to a depth of .300; then tap
4-40 to a depth of .250



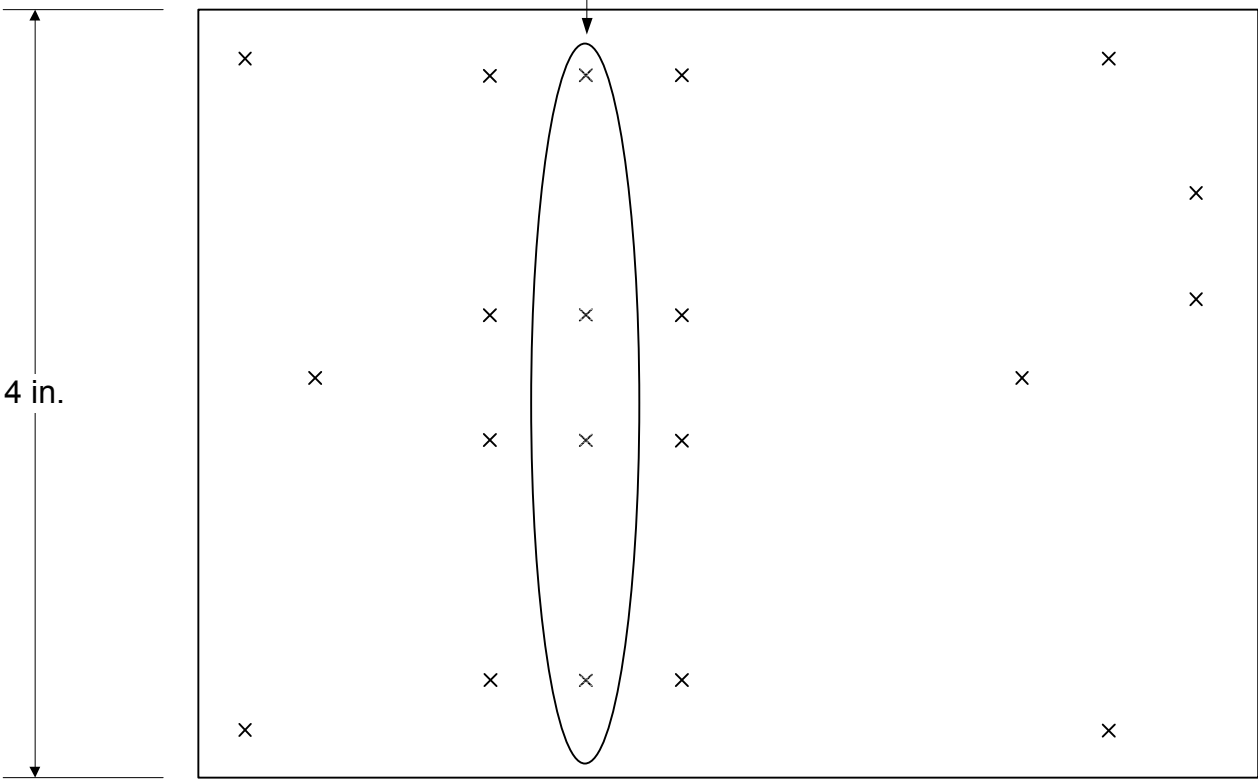
**Caution: set printer scaling to 100%, print, and then measure
your template dimensions prior to marking and drilling**

5.52 in.

Please use this heat sink drilling template for dual xrf-286 amplifier kits supplied with the G150N 150w termination

Using a #36 drill bit (.1065), drill these 4 holes to a depth of .300; then tap 6-32 to a depth of .250

Using a #43 drill bit (.089), drill the remaining 16 holes to a depth of .300; then tap 4-40 to a depth of .250



Caution: set printer scaling to 100%, print, and then measure your template dimensions prior to marking and drilling

5.52 in.

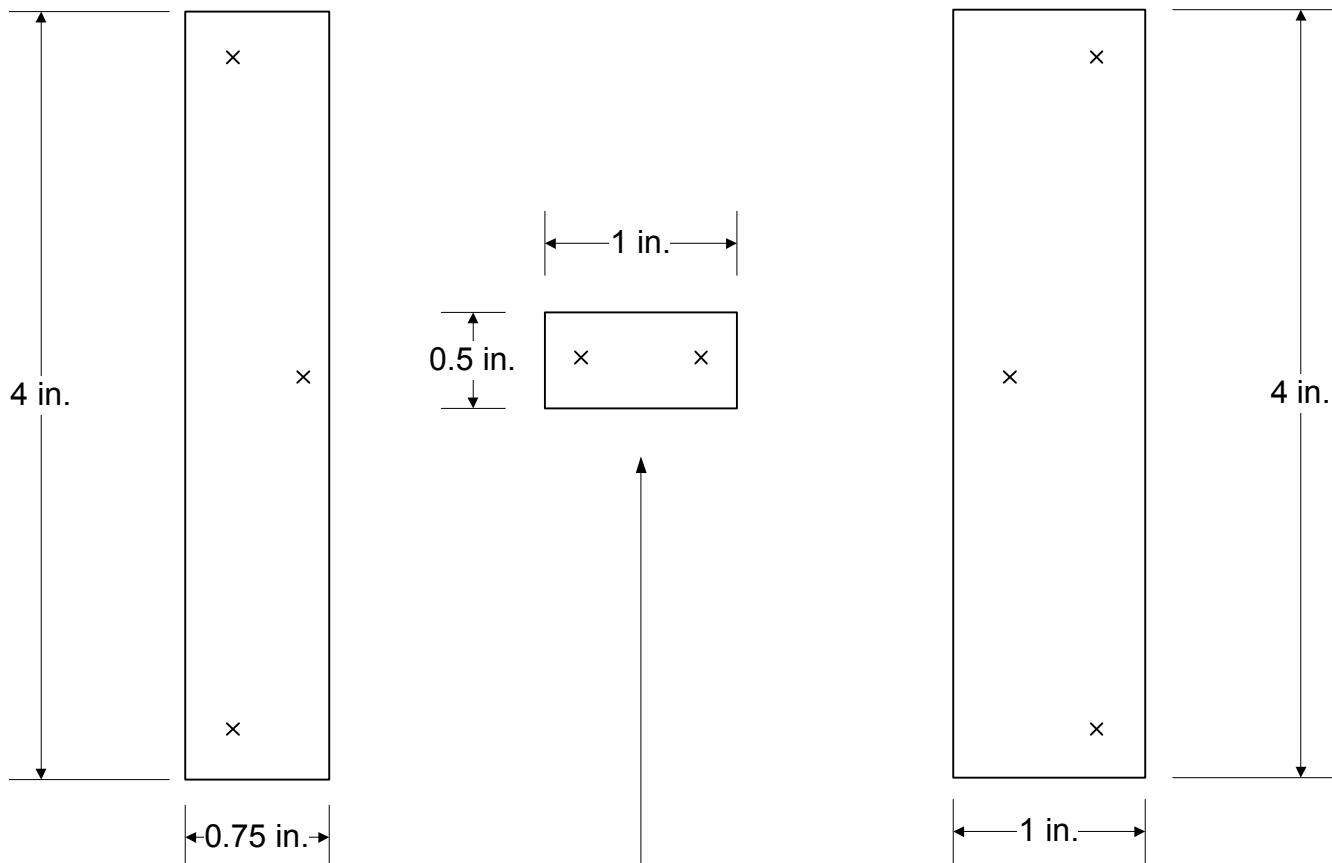
Note: The templates and instructions for marking the board spacers (on the next page) are OK. However, if your kit is supplied with the G150N termination, mark the termination spacer by aligning the forward edge of the termination mounting tab along the forward edge of the spacer.

Spacer drilling templates for dual xrf-286 amplifier kits

Caution: set printer scaling to 100%, print, and then measure your template dimensions prior to marking and drilling

Align the input board spacer under this template. Using a 5/32 bit, drill 3 holes through the spacer where indicated.

Align the output board spacer under this template. Using a 5/32 bit, drill 3 holes through the spacer where indicated.



Align the termination spacer under this template; Using a 5/32 bit, drill 2 holes through the spacer where indicated. If using the G150 termination, see the marking notes on the previous page.